

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ABRASION STRIP
Job Number	: 29285		
Estimate Number	: 10067		
P.O. Number	: N/A	Part Number	: D2856400
This Issue	: 11/6/2006 S.O. No. : N/A	Drawing Number	: D2856 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 28258	Material	: N/A
Written By	: _____	Due Date	: 11/20/2006
Checked & Approved By	: _____	Qty:	216
Comment	: Est. D 02-08-28 Re-format; Added clear & 108 foot roll to Step 2K J/RF	Um:	Each

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 2424

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)
ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
Ensure material certification is attached

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST164

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 20 Date: 26/12/05

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/6/2006 1:29:31 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 29285

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



216

Comment: FINAL INSPECTION/W/O RELEASE

806/12/05

Job Completion



LL 06/12/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

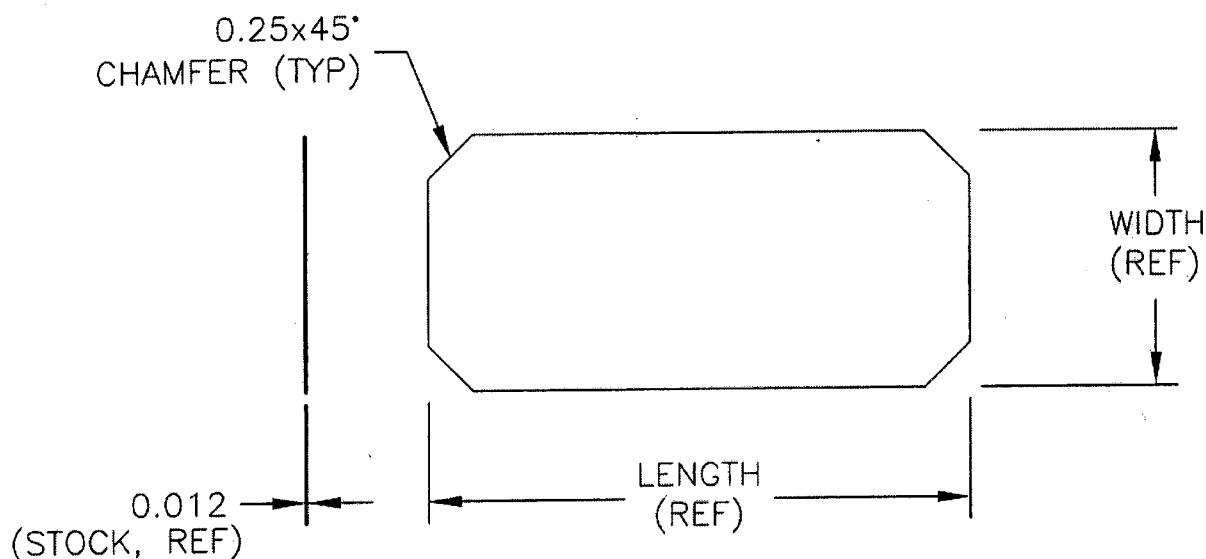
NOTE: Date & initial all entries



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
29285

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32531 ORDER #: P55337-008
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 11/23/2006

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
6035	FEBRUARY 04, 2006	FEBRUARY 04, 2008

SHIPPED TO: A.E. BLAKE SALES LTD.
31 ESTATE DRIVE
SCARBOROUGH, ONT.

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 11/24/2006

IMPORTANT NOTICE TO PURCHASER: THE FOLLOWING IS MADE IN LIEU OF ALL EXPRESS
OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.

(416) 431-0440

Order Number : 87052
Packing Slip ID : 222964

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : P000002424

CLIENT / CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

DATE REQUISE/REQUIRED : Nov 27 2006

DATE COMM./ORDER : Nov 07 2006

DATE LIVRE/ SHIP : Nov 24/06

LIVRE / SHIP VIA : PURO/COL Acc# 7684382 PUROLATOR 320 294 404 928

ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-4	3M 8681HS Prot.Tp 4"x36yds Part No: 3M8681-4 Lot # 6035 DOM: Feb 4, 2006 DOE: Feb 4, 2008 C of C	2. RL		[✓]

11/06/12/04

Picking ID

222940

****A.E. BLAKE HOLIDAY SEASON HOURS****

A.E. Blake Sales will be closing for the holidays on Friday, Dec-22/06 at 16:30 and will re-open on Tuesday, Jan-02/07 at 08:30. HAPPY HOLIDAYS!

EMBALLE PAR / PACKED BY :

QTY/QTE PKG :

RECU PAR / RECEIVED BY :

POIDS / WEIGHT :

DATE - TRANSACTION :

EMPLACEMENT / LOCATION :

V:914